Title: GRINDING TECHNIQUE FOR INTEGRATED CIRCUITS

IN THE CLAIMS

1.-10. (Cancelled)

- (Currently Amended) A semiconductor die comprising: 11.
- a substrate having a first planar surface having circuitry thereon surrounded by an unused reduced width buffer area;
 - a second planar surface opposite the first planar surface;
- one or more planar perimeter side surfaces, each planar perimeter side surface extending from the first planar surface to the second planar surface;

and

each planar perimeter side surface of the semiconductor die having an initial size, after the die is initially cut, that is reduced to a final size, after the die is further being a ground or polished surface without substantially any to eliminate irregularities that produce weak points in the substrate, the final size being smaller than the initial size.

- (Original) The semiconductor die as recited in claim 11, wherein each planar perimeter 12. side surface is transverse to the first planar surface and the second planar surface.
- (Original) The semiconductor die as recited in claim 11, wherein the semiconductor die 13. has a substantially rectangular shape.
- (Original) The semiconductor die as recited in claim 11, wherein each planar perimeter 14. surface is a ground surface.
- 15. (Currently Amended) A semiconductor die comprising:
- a substrate having a first planar surface having circuitry thereon surrounded by an unused reduced width buffer area;
 - a second planar surface opposite the first planar surface;

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one or more planar perimeter side surfaces, at least one of the planar perimeter side surfaces extending from the first planar surface to the second planar surface, the entire at least one perimeter side surface having an initial size, after the die is initially cut, that is reduced to a final size, after the die is further having a ground or polished surface without substantially any to eliminate irregularities that produce weak points in the substrate, the final size being smaller than the initial size.

- (Original) The semiconductor die as recited in claim 15, wherein each planar perimeter 16. side surface is transverse to the first planar surface and the second planar surface.
- (Original) The semiconductor die as recited in claim 15, wherein each planar perimeter 17. side surface comprises a polished surface.
- 18. (Currently Amended) A semiconductor die comprising:
- a substrate having a first planar surface having circuitry thereon surrounded by an unused reduced width buffer area;
 - a second planar surface opposite the first planar surface;
- one or more perimeter side surfaces extending between the first planar surface and the second planar surface; and
- at least one perimeter side surface having at least two offset planar surfaces, where the at least two offset planar surfaces are substantially parallel to each other and where each of the at least two offset planar surfaces has an initial size, after the die is initially cut, that is reduced to a final size, after the die is further are ground or polished surfaces without substantially any to eliminate irregularities that produce weak points in the substrate, the final size being smaller than the initial size.
- (Original) The semiconductor die as recited in claim 18, wherein the semiconductor die 19. comprises a rectangular die.

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- (Original) The semiconductor die as recited in claim 18, wherein each perimeter side 20. surface has offset planar surfaces.
- (Original) The semiconductor die as recited in claim 18, wherein the at least two offset 21. planar surfaces are transverse to the first planar surface and the second planar surface.
- 22. (Currently Amended) A semiconductor die comprising:
- a substrate having a first planar surface having circuitry thereon surrounded by an unused reduced width buffer area;
 - a second planar surface opposite the first planar surface;
 - one or more perimeter sides;

and

at least one of the perimeter sides having at least two offset planar surfaces that are substantially parallel to each other and where each of the at least two offset planar surfaces has an initial size, after the die is initially cut, that is reduced to a final size, after the die is further that are ground or polished surfaces without substantially any to eliminate irregularities that produce weak points in the substrate, the final size being smaller than the initial size.

- (Previously Presented) The semiconductor die as recited in claim 22, wherein each 23. of the two offset planar surfaces is transverse to the first planar surface and the second planar surface.
- (Previously Presented) The semiconductor die as recited in claim 22, wherein at least one 24. of the two offset planar surfaces extends from at least one of the first planar surface and the second planar surface.
- 25. (Currently Amended) A semiconductor die comprising:
- a substrate having a first planar surface having circuitry thereon surrounded by an unused reduced width buffer area:
 - a second planar surface opposite the first planar surface;

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one or more perimeter sides extending between the first planar surface and the second planar surface;

each perimeter side having offset perimeter planar surfaces, where the offset perimeter planar surfaces are substantially parallel to each other with one of the offset perimeter planar surfaces extending from the first planar surface and another of the offset perimeter planar surfaces extending from the second planar surface, and each of the offset perimeter planar surfaces having an initial size, after the die is initially cut, that is reduced to a final size, after the die is further is a ground or polished surface without substantially any to eliminate irregularities that produce weak points in the substrate, the final size being smaller than the initial size.

26.-34. (Cancelled)

35. (Currently Amended) A semiconductor die comprising:

a substrate having a first planar surface having circuitry thereon surrounded by an unused reduced width buffer area;

a second planar surface opposite the first planar surface;

one or more perimeter sides extending between the first planar surface and the second planar surface; and

at least one perimeter side having two or more offset planar perimeter surfaces, each of the two or more offset planar perimeter surfaces having an initial size, after the die is initially cut, that is reduced to a final size, after the die is further being ground or polished surfaces without substantially any to eliminate irregularities that produce weak points in the substrate, the final size being smaller than the initial size, with one of the offset perimeter planar surfaces extending from the first planar surface and another of the offset perimeter planar surfaces extending from the second planar surface.

36. (Original) The semiconductor die as recited in claim 35, wherein each of the two or more offset planar perimeter surfaces is transverse to the first planar surface and the second planar surface.

- (Original) The semiconductor die as recited in claim 35, wherein the semiconductor die 37. has a substantially rectangular shape.
- (Original) The semiconductor die as recited in claim 35, wherein the two or more offset 38. planar perimeter surfaces are parallel.
- (Original) The semiconductor die as recited in claim 35, wherein each of the two or more 39. offset planar perimeter surfaces are polished surfaces.
- 40. (Canceled)
- (Currently Amended) A semiconductor die comprising: 41. a substrate having a first planar surface having an unused reduced width buffer area; a second planar surface opposite the first planar surface;
- one or more perimeter edges transverse to and extending between the first planar surface and the second planar surface; and

at least one perimeter edge having two or more offset planar surfaces, where the offset planar surfaces are substantially transverse to the first planar surface or the second planar surface with one of the offset planar surfaces extending from the first planar surface and the other of the offset planar surfaces extending from the second planar surface; and

each offset planar surface having an initial size, after the die is initially cut, that is reduced to a final size, after the die is further a ground or polished surface without substantially any to eliminate irregularities that produce weak points in the substrate.

- (Original) The semiconductor die as recited in claim 41, wherein the semiconductor die 42. comprises a rectangular die.
- (Previously Presented) The semiconductor die as recited in claim 41, wherein each 43. perimeter edge includes offset planar surfaces that are substantially parallel to one another, each of the offset planar surfaces on each perimeter edge are substantially transverse to the first planar

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surface and the second planar surface with one of the offset planar surfaces extending from the first planar surface and the other of the offset planar surfaces extending from the second planar surface.